

## **CLAIMS**

- 1        1. A method for providing a dynamic multi-dimensional  
2           commodity modeling process, comprising:  
3                 creating a commodity hierarchy data structure  
4                 comprising:  
5                         at least one top level node; and  
6                         at least one leaf node dependent upon said at  
7                         least one top level node;  
8                         assigning attributes to nodes in said hierarchy, said  
9                         attributes sharing uniform characteristics; and  
10                        selectively assigning at least one dimensional  
11                        attribute to a node operable for invoking an analysis based  
12                        upon said at least one dimensional attribute;  
13                        wherein dependent nodes inherit dimensional  
14                        attributes assigned to corresponding upper level nodes.
  
- 1        2. The method of claim 1, further comprising:  
2                 at least one secondary level node dependent on said at  
3                         least one top level node; and  
4                 at least one leaf node dependent on said at least one  
5                         secondary level node.
  
- 1        3. The method of claim 1, wherein said attributes are  
2                 dynamically alterable during instantiation of said multi-  
3                         dimensional commodity modeling process.

1       4. The method of claim 1, wherein said dimensional  
2       attributes are dynamically alterable during instantiation of  
3       said multi-dimensional commodity modeling process.

1       5. The method of claim 1, wherein said invoking an analysis  
2       based upon said at least one dimensional attribute includes  
3       determining performance patterns related to a constituent.

1       6. The method of claim 2, wherein said at least one  
2       secondary level node comprises at least one nested sub-  
3       commodity.

1       7. The method of claim 1, wherein said at least one  
2       dimensional attribute is selectively assignable to at least  
3       one of:

4              a top level node; and  
5              a leaf level node.

1       8. The method of claim 2, wherein said at least one  
2       dimensional attribute is selectively assignable to at least  
3       one secondary level node.

1       9. A dynamic multi-dimensional commodity model, comprising:  
2            a commodity hierarchical structure comprising:  
3              at least one top level node; and  
4              at least one leaf level node;  
5              uniform attributes associated with nodes in said  
6            commodity hierarchical structure; and  
7              at least one dimensional attribute selectively assigned  
8            to at least one node in said commodity hierarchical  
9            structure, said at least one dimensional attribute operable  
10          for invoking an analysis;  
11                wherein said at least one dimensional  
12          attribute is inherited down to corresponding nodes in said  
13          commodity hierarchical structure.

1       10. The dynamic multi-dimensional commodity model of claim  
2          9, further comprising:  
3            at least one secondary level node dependent on said at  
4            least one top level node; and  
5            at least one leaf node dependent on said at least one  
6            secondary level node.

1       11. The dynamic multi-dimensional commodity model of claim  
2          9, wherein said uniform attributes are dynamically alterable  
3          during instantiation of said multi-dimensional commodity  
4          model.

1       12. The dynamic multi-dimensional commodity model of claim  
2          9, wherein said at least one dimensional attribute is  
3          dynamically alterable during instantiation of said multi-  
4          dimensional commodity model.

1       13. The dynamic multi-dimensional commodity model of claim  
2       9, wherein said analysis includes determining performance  
3       patterns related to a constituent.

1       14. The dynamic multi-dimensional commodity model of claim  
2       10, wherein said at least one secondary level node comprises  
3       at least one nested sub-commodity.

1       15. The dynamic multi-dimensional commodity model of claim  
2       9, wherein said at least one dimensional attribute is  
3       selectively assignable to at least one of:  
4              a top level node; and  
5              a leaf level node.

1       16. The dynamic multi-dimensional commodity model of claim  
2       10, wherein said at least one dimensional attribute is  
3       selectively assignable to said at least one secondary level  
4       node.

1       17. The dynamic multi-dimensional commodity model of claim  
2       9, wherein said uniform attributes comprise at least one of:  
3              sampling criteria;  
4              period definition;  
5              history definition; and  
6              type of measure.

1       18. The dynamic multi-dimensional commodity model of claim  
2       17, wherein said sampling criteria includes at least one of:  
3              a product type;  
4              an operations;  
5              a step; and  
6              a source.

1       19. The dynamic multi-dimensional commodity model of claim  
2       17, wherein said period definition includes a unit of time  
3       to apply a specified analytic.

1       20. The dynamic multi-dimensional commodity model of claim  
2       17, wherein said history definition includes a number of  
3       periods to be applied to a specified analytic.

1       21. The dynamic multi-dimensional commodity model of claim  
2       17, wherein said type of measure includes a type of analytic  
3       to be applied, said type of analytic including a Shewhart  
4       Control Chart.

1       22. The dynamic multi-dimensional commodity model of claim  
2       9, wherein said dimensional attributes includes at least one  
3       of:

4              a performance tolerance;  
5              a noise filter;  
6              an oscillation thresholds or trends;  
7              consecutive trending; and  
8              negative performance threshold.

1       23. The dynamic multi-dimensional commodity model of claim  
2       22, wherein said performance tolerance defines a standard  
3       deviation from a mean.

1       24. The dynamic multi-dimensional commodity model of claim  
2       22, wherein said noise filter defines a statistically  
3       significant sample size for a period.

1       25. The dynamic multi-dimensional commodity model of claim  
2       22, wherein said oscillation thresholds or trends define  
3       unwanted change oscillating around a mean within limits.

1       26. The dynamic multi-dimensional commodity model of claim  
2       22, wherein said negative performance threshold defines  
3       absolute value limits.

1       27. A quality management system for utilizing dynamic  
2       multi-dimensional commodity modeling, comprising:

3                 a data collection component operable for collecting raw  
4        data;

5                 a dynamic multi-dimensional commodity model component;

6                 a commodity constituent model generated by said dynamic  
7        multi-dimensional commodity model component;

8                 a closed loop/corrective action component operable for  
9        resolving nonconformance issues resulting from analysis;

10                an analytic engine in communication with said data  
11        collection component, said multi-dimensional commodity model  
12        component, and said closed loop/corrective action component;

13                wherein said analytic engine performs:

14                         receiving said raw data from said data  
15        collection component;

16                         receiving said commodity constituent model;

17                         performing analytics on said raw data  
18        according to rules defined by said commodity constituent  
19        model; and

20                         if said performing analytics results in a  
21        nonconformance, transmitting nonconformance data to said  
22        closed loop/corrective action component.

1       28. The quality management system of claim 27, wherein said  
2 dynamic multi-dimensional commodity model component  
3 performs:

4              creating a commodity hierarchy data structure  
5 comprising:

6                  at least one top level node; and

7                  at least one leaf node dependent upon said at  
8 least one top level node;

9              assigning attributes to nodes in said hierarchy, said  
10 attributes sharing uniform characteristics; and

11             selectively assigning at least one dimensional  
12 attribute to a node operable for invoking an analysis based  
13 upon said at least one dimensional attribute;

14                 wherein dependent nodes inherit dimensional  
15 attributes assigned to corresponding upper level nodes.

1       29. A storage medium encoded with machine-readable computer  
2       program code for providing a dynamic multi-dimensional  
3       commodity modeling process, the storage medium including  
4       instructions for causing a computer to implement a method,  
5       comprising:

6                 creating a commodity hierarchy data structure  
7       comprising:

8                         at least one top level node; and

9                         at least one leaf node dependent upon said at  
10       least one top level node;

11                         assigning attributes to nodes in said hierarchy, said  
12       attributes sharing uniform characteristics; and

13                         selectively assigning at least one dimensional  
14       attribute to a node operable for invoking an analysis based  
15       upon said at least one dimensional attribute;

16                         wherein dependent nodes inherit dimensional  
17       attributes assigned to corresponding upper level nodes.

1       30. The storage medium of claim 29, further comprising  
2       instructions for causing said computer to implement:

3                 at least one secondary level node dependent on said at  
4       least one top level node; and

5                 at least one leaf node dependent on said at least one  
6       secondary level node.

1       31. The storage medium of claim 29, wherein said attributes  
2       are dynamically alterable during instantiation of said  
3       multi-dimensional commodity modeling process.

1       32. The storage medium of claim 29, wherein said  
2 dimensional attributes are dynamically alterable during  
3 instantiation of said multi-dimensional commodity modeling  
4 process.

1       33. The storage medium of claim 29, wherein said invoking an  
2 analysis based upon said at least one dimensional attribute  
3 includes determining performance patterns related to a  
4 constituent.

1       34. The storage medium of claim 30, wherein said at least  
2 one secondary level node comprises at least one nested sub-  
3 commodity.

1       35. The storage medium of claim 29, wherein said at least  
2 one dimensional attribute is selectively assignable to at  
3 least one of:

4              a top level node; and  
5              a leaf level node.

1       36. The storage medium of claim 30, wherein said at least  
2 one dimensional attribute is selectively assignable to at  
3 least one secondary level node.